

Certificate US18/81827349.00

The management system of

Imperial Plastics, Inc.

21400 Hamburg Ave W,
Lakeville, MN 55044, US

has been assessed and certified as meeting the requirements of

ISO 9001:2015

For the following activities:

Thermo-plastic injection molding and related fulfillment for various industries.

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2015 requirements may be obtained by consulting the organization

This certificate is valid from 10 March 2018 until 18 May 2019
and remains valid subject to satisfactory surveillance audits.
Recertification audit due a minimum of 60 days before the expiration date.
Issue 2 : 14 September 2018. Certified since May 2016.

The audit leading to this certificate commenced on 13 August 2018
Previous issue certificate validity date was until 14 September 2018

This is a multi-site certification.
Additional site details are listed on subsequent pages.

Authorized by:



Ralph McLouth
Vice President of Accreditation, North America
SGS North America, Inc.
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This certificate remains the property of SGS and shall be returned upon request

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ISO 9001:2015

Issue 2 : 14 September 2018



Additional facilities

21400 Hamburg Ave W, Lakeville, MN, 55044, United States

Scope: Engineering and Sales

1020 E Maple Ave, Mora, MN, 55051, United States

Scope: The manufacture, fabrication and painting of injection, gas assist, and structural foam molded thermoplastic.

21024 Heron Way, Lakeville, MN, 55044, United States

Scope: Thermoplastic injection molding and related fulfillment activities for various industries

21350 Cedar Ave., Lakeville, MN, 55044, United States

Scope: Warehouse

21320 Hamburg Ave W, Lakeville, MN, 55044, United States

Scope: Thermo-plastic injection molding and related fulfillment activities for various industries.

21725 Hamburg, Lakeville, MN, 55044, United States

Scope: Fabrication

601 Industrial Parkway, Mora, MN, 55051, United States

Scope: Warehouse

